# sonneborn

Industrial Waxes

A wax for every industry — and every child.



Sonneborn purifies and blends waxes to take on any job. Top-quality industrial waxes that span the broadest range of melting points, hardness and colors — from slabs to pure molten liquid. Our waxes are used in hundreds of applications in dozens of industries, creating everything from flexible, flowing adhesives to printer inks, from tough investment casting wax to laminates, coatings and polishes — and, yes, children's crayons. **Absolute know-how. Absolutely Sonneborn.** 

### **KEY FEATURES AND BENEFITS**

- Through our comprehensive knowledge of wax markets and applications, we can design wax blends to meet the needs of your specific applications or processes.
- From industrial to food to pharmaceutical grades, our waxes comply with the highest regulatory standards for your specific application.
- Our waxes are produced to meet the most stringent specifications for absolute consistency.

#### **COMMON APPLICATIONS BY MARKET**

Market	Application	<b>Recommended Products</b>	Key Benefits			
			Specifically developed for plucking by hand or by automatic dry and wet plucking processes			
Food	Plucking wax (poultry)	PW 11767, PW 55L	Used by leading poultry processors (reference list on request)			
			Good adherence on the remaining pin feathers and can be easily removed after cooling			
Packaging	Coating	W-445, W 445-H, 7545	Effective moisture barrier			
	Sealing	W-445, W 445-H	Heat-sealing agent			
	Lamination	W-445, W 445-H	Protect and preserve a variety of packaged products			
Explosives	Desensitizing	180-W, 180MH, EX7020	Desensitizing			
	Moisture protection	W-445, W 445-H, 7545	Moisture protection			
Crafts	Sculpture	W-445, W 445-H, ML445H, W835, Modeling Wax – Natural and Modeling Wax – Black				
	Paste-up wax	W-445, W 445-H, ML445H, W835				
			Low-temperature flexibility			
Industrial	Corrosion protection	7545, W 445-H, ML445H	Carrier for active components			
	Lubrication	7545, W-445, W 445-H, W-835				
	Investment casting	180MW	Consistent melting point			
Printing ink	Anti-scuff	180-W, 7545				
	Pigment carrier	180-W, 7545				
Sports	Ski/surf wax	W-445, W 445-H, W835				
	Equine rope wax	180-W, 180MH				
Rubber	Tire anti-check wax	7545, Paraffinic				
Adhesives			Improve high-temperature performance			
	Hot melt adhesives	180-W, 180MH	Impact flexibility to bond			
			Decrease blend viscosity			

# sonneborn

## **Industrial Waxes**

# A wax for every industry — and every child.

#### **TYPICAL PROPERTIES**

	Melting Point		Needle Penetration dmm @ 77°F	Color	Viscosity @ 212°F (100°C)		Congealing Point	Production Location
ASTM-D127			(25°C) ASTM D-1321	Color	ASTM D-2161	ASTM D-445	ASTM D-938	
Multiwax Product	°F	°C		ASTM D-1500	sus	CSt	°C	
7545	170-185	76–85	35-70	+16 Min.c	75 Min.	14.3 Min.	68-77	US
W445H Extra White	170-180	79–84	25-32	0.5 Max	75 Min.	14.3 Min.	71–76	NL
180-W	175–188	79–87	15-22	+16 Min.c	75 Min.	14.3 Min.	75–80	US
ML445	170-180	79–84	25-32	2.0 Max.	75 Min.	14.3 Min.	71–76	NL
W-445	170-180	77–82	25-35	+16 Min.c	75 Min.	14.3 Min.	71–76.5	US
W-835	165–175	74–79	60-80	+16 Min.c	75 Min.	14.3 Min.	68-74	US
180MH	180-188	82-87	15-20	2.0 Max.	73 Min.	13 Min.	74–79	NL
Poultry—Classic								
W445H Extra White			50-60	2.0 Max.			60–65	NL

c ASTM D-156 (Saybolt color)

### **ABSOLUTE CUSTOMIZATION**

Sonneborn industrial waxes are engineered to meet every industry standard — and your specific need. Please let us know if you require a customized wax product formulated for your application. Our experience and knowledge enable us to collaborate with you in engineering the most versatile waxes for industries of all kinds.

#### **ABSOLUTE COMPLIANCE**

All products listed above are compliant to:

• FDA requirements 21 CFR 172.886 and 21 CFR 178.3710