

## WOMEN'S FRESH FACE CREAM with Shea XP™

This gel-cream formula melts on application, and provides a hydrating burst of moisture as it is rubbed into the skin. **Shea XP™** provides moisturization with no greasy after-feel.

<u>SEQUENCE</u>	<u>PERCENT</u>	<u>INGREDIENT</u>	<u>INCI NAME</u>
1	79.70	Deionized Water	Water
1	1.00	Botanistat PF-64 (DD ChemCo)	Phenoxyethanol (and) Caprylyl Glycol (and) Ethylhexylglycerin (and) Hexylene Glycol
1	3.00	Glycerin (Ruger Chemical Co.)	Glycein
2	8.00	<b>Shea XP™</b> (Sonneborn, LLC)	<b>Petrolatum USP (and) Butyropsernum Parkii (Shea) Butter</b>
2	2.00	<b>Lipex® Omega 3/6</b> (AAK)	<b>Vegetable Oil (and) Camelina Sativa Seed Oil</b>
2	1.00	Lipopeg 100-S (Vantage Specialty Ingredients)	PEG-100 Stearate
2	4.00	<b>Lipex® Shea Light</b> (AAK)	<b>Shea Butter Ethyl Esters</b>
2	0.30	Mixed Tocopherols 95 (DSM)	Tocopherol
3	1.00	Sepinov EMT-10 (Seppic, Inc.)	Hydroxyethyl Acrylate/Sodium Acryloyldimethyl Taurate Copolymer

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## **PROCEDURE:**

1. In main beaker, weigh Sequence #1 ingredients and heat to 80 °C with medium speed propeller mixing.
2. In another beaker, weigh Sequence #2 ingredients and heat to 80 °C. Mix until all solids have dissolved.
3. Add Sequence #3 to Sequence #2 and mix well.
4. Slowly add combined Sequence #2 and Sequence #3 to Sequence #1 and mix well, increasing mixing speed as necessary. Mix until emulsification is complete.
5. Continue mixing and begin cooling to 25 °C.
6. Package in suitable containers.

## **SPECIFICATIONS:**

**pH:** 5.75

**Viscosity:** LVT-E @ 3rpm for 1 minute 102,800 cps

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<u>SEQUENCE</u>	<u>PERCENT</u>	<u>INGREDIENT</u>	<u>FUNCTION</u>
1	79.70	Deionized Water	Solvent
1	1.00	Botanistat PF-64 (DD ChemCo)	Preservative
1	3.00	Glycerin (Ruger Chemical Co.)	Humectant and moisturizer
2	8.00	<b>Shea XP™</b> (Sonneborn, LLC)	
2	2.00	<b>Lipex® Omega 3/6</b> (AAK)	<b>Vegetable oil blend that contains Omega-3 and Omega-6 fatty acids to balance and replenish the skin's lipid content</b>
2	1.00	Lipopeg 100-S (Vantage Specialty Ingredients)	Emulsifier
2	4.00	<b>Lipex® Shea Light</b> (AAK)	<b>A light, shea butter based emollient that has a non-greasy, powdery feel</b>
2	0.30	Mixed Tocopherols 95 (Kemin)	Anti-oxidant; Skin-conditioning agent
3	1.00	Sepinov EMT-10 (Seppic, Inc.)	Polymeric emulsifier

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