

sonneborn

Chemistry. By Nature.™

BOTANICAL MOISTURIZING SALVE for DRY SKIN & HAIR with SONNENATURAL® S-205

This emollient salve contains **SonneNatural® S-205**, which helps moisturize dry skin and hair without leaving a greasy residue. Simply melt a small amount in the palm of your hand and apply to skin or hair to temporarily relieve dry, rough skin or dull, dry hair.

<u>SEQUENCE</u>	<u>PERCENT</u>	<u>INGREDIENT</u>	<u>INCI NAME</u>
1	85.26	SonneNatural® S-205 (Sonneborn, LLC)	Vegetable Oil
1	6.00	Beeswax, Synthetic	Beeswax
1	1.00	Arnica Oil CLR	Glycine Soja (Soybean) Oil (and) Arnica Montana Flower Extract (and) Tocopherol
1	1.00	Wheat Germ Oil CLR	Triticum Vulagre (Wheat) Germ Oil
1	1.00	Calendula Oil CLR	Glycine Soja (Soybean) Oil (and) Calendula Officinalis Flower Extract (and) Tocopherol
1	1.00	Dongbaek (Tsubaki) Oil	Camellia Japonica Seed Oil
1	0.50	Herbal Complex VP-2179.000C	Caprylic/Capric Triglyceride (and) Punica Granatum Extract (and)Camellia Sinensis (Green Tea) Extract
1	0.20	CoviOx T-50	Tocopherol
1	0.04	Red #27 Dispersion	Ricinus Communis (Castor) Seed Oil (and) Red 27 (CI 45410)
2	3.25	Pink Grapefruit Essential Oil	Citrus Paradisi (Grapefruit) Peel Oil
2	0.75	Sweet Orange Essential Oil	Citrus Sinensis Dulcis (Orange) Peel Oil

PROCEDURE:

1. In main beaker, combine Sequence #1 ingredients and heat to 80°C with low speed propeller mixing.
2. Mix until clear, then begin cooling.
3. When batch temperature reaches 60°C, add Sequence #2 ingredients and mix well.
4. Pour into suitable containers at 55°C - 60°C.

The information contained herein is correct to the best of our knowledge. Your attention is directed to the pertinent Material Safety Data Sheets for the products mentioned herein. All sales are subject to Sonneborn's standard terms and conditions of sale, copies of which are available upon request and which are part of Sonneborn's invoices and/or order acknowledgments. Except as expressly provided in Sonneborn's standard terms and conditions of sale, no warranty, express or implied, including warranty of merchantability or fitness for particular purpose, is made with respect to the products described herein. Nothing contained herein shall constitute permission or recommendation to practice any invention covered by a patent without a license from the owner of the patent.

sonneborn

Chemistry. By Nature.™

BOTANICAL MOISTURIZING SALVE for DRY SKIN & HAIR with SONNENATURAL® S-205

This emollient salve contains SonneNatural® S-205, which helps moisturize dry skin and hair without leaving a greasy residue. Simply melt a small amount in the palm of your hand and apply to skin or hair to temporarily relieve dry, rough skin or dull, dry hair.

<u>SEQUENCE</u>	<u>PERCENT</u>	<u>INGREDIENT</u>	<u>FUNCTION</u>
1	85.26	SonneNatural® S-205 (Sonneborn, LLC)	Natural emollient with high gloss and slip; adds softness and shine
1	6.00	Beeswax, Synthetic (Koster Keunen, LLC)	Thickener; provides structure
1	1.00	Arnica Oil CLR (TAOS, Inc.)	Emollient; Anti-inflammatory properties
1	1.00	Wheat Germ Oil CLR (TAOS, Inc.)	Emollient; High vitamin E content; Helps Protect skin and hair from environmental stress
1	1.00	Calendula Oil CLR (TAOS, Inc.)	Emollient; Anti-inflammatory and wound healing properties
1	1.00	Dongbaek (Tsubaki) Oil (DKSH)	Emollient; Healing properties; Used in China and Japan to moisturize hair and skin
1	0.50	Herbal Complex VP-2179.000C (Paradigm)	Soothing botanical blend
1	0.20	CoviOx T-50 (BASF)	Anti-oxidant; Skin-conditioning agent
1	0.04	Red #27 Dispersion (TKB Trading)	Color
2	3.25	Pink Grapefruit Essential Oil (New Directions Aromatics)	Fragrance
2	0.75	Sweet Orange Essential Oil (TAOS, Inc.)	Fragrance

PROCEDURE:

1. In main beaker, combine Sequence #1 ingredients and heat to 80°C with low speed propeller mixing.
2. Mix until clear, then begin cooling.
3. When batch temperature reaches 60°C, add Sequence #2 ingredients and mix well.
4. Pour into suitable containers at 55°C - 60°C

The information contained herein is correct to the best of our knowledge. Your attention is directed to the pertinent Material Safety Data Sheets for the products mentioned herein. All sales are subject to Sonneborn's standard terms and conditions of sale, copies of which are available upon request and which are part of Sonneborn's invoices and/or order acknowledgments. Except as expressly provided in Sonneborn's standard terms and conditions of sale, no warranty, express or implied, including warranty of merchantability or fitness for particular purpose, is made with respect to the products described herein. Nothing contained herein shall constitute permission or recommendation to practice any invention covered by a patent without a license from the owner of the patent.