

sonneborn

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NOURISHING COCONUT LIP BALM with SONNENATURAL® H-203

This moisturizing lip balm with SonneNatural® H-203 which provides a rich, cushiony feel while protecting lips from UV damage. SonneNatural® H-203 creates a nurturing barrier on the lips.

<u>SEQUENCE</u>	<u>PERCENT</u>	<u>INGREDIENT</u>	<u>INCI NAME</u>
1	30.00	SonneNatural® H-203 (Sonneborn, LLC)	Vegetable Oil
1	17.30	Lipovol CO	Castor Oil
1	3.00	Lipocire A	C10-18 Triglycerides
1	8.50	Moringa Butter	Moringa Oil/Hydrogenated Moringa Oil Esters
1	8.00	Coconut Oil	Cocos Nucifera (Coconut) Oil
1	7.00	Liponate GC	Caprylic/Capric Triglyceride
1	6.00	Dongbaek (Tsubaki) Oil	Camellia Japonica Seed Oil
1	12.45	Beeswax, Synthetic	Beeswax
1	1.00	Omega Plus	Helianthus Annuus (Sunflower) Seed Oil (and) Zea Mays (Corn) Oil (and) Sesamum Indicum (Sesame) Seed Oil (and) Macadamia Integrifolia Seed Oil (and) Olea Europaea (Olive) Oil
1	1.00	Maxi-Lip	Ethylhexyl Palmitate (and) Tribehenin (and) Sorbitan Isostearate (and) Palmitoyl Oligopeptide
1	2.00	Softwax AB-10	Acetylated Glycol Stearate
1	0.75	Coconut Frosting 22A90	Flavor
2	3.00	UV Cut TiO ₂ -55-CG	Titanium Dioxide (and) Caprylic/Capric Triglyceride (and) Stearic Acid (and) Alumina (and) Polyhydroxystearic Acid
3	qs	Magnasweet MM100F	Ammonium Glycyrrhizinate

PROCEDURE:

1. In main beaker, combine Sequence #1 ingredients and heat to 80°C with medium speed propeller mixing. Mix until clear.
2. Slowly add Sequence #2 and homogenize for 5 minutes. Return to low speed propeller mixing. Sweeten to taste with Sequence #3. Begin cooling.

03/09/2014

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CCDA-71-2

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3. Pour into suitable containers between 55-60°C.

NOURISHING COCONUT LIP BALM with SONNENATURAL® H-203

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<u>SEQUENCE</u>	<u>PERCENT</u>	<u>INGREDIENT</u>	<u>FUNCTION</u>
1	30.00	SonneNatural® H-203 (Sonneborn, LLC)	Natural emollient with medium cushion, medium-low gloss, low slip, short Playtime, and minimal spreadability; Delivers body to formulations
1	17.30	Lipovol CO (Lipo Chemicals)	Emollient
1	3.00	Lipocire A (Gattefosse)	Emollient
1	8.50	Moringa Butter (Floritech)	Emollient
1	8.00	Coconut Oil (Protameen)	Emollient
1	7.00	Liponate GC (Lipo Chemicals)	Emollient
1	6.00	Dongbaek (Tsubaki) Oil (DKSH)	Emollient
1	12.45	Beeswax, Synthetic (Koster Keunen)	Provides structure
1	1.00	Omega Plus (TAOS, Inc.)	Emollient
1	1.00	Maxi-Lip (Sederma)	Lip Plumper
1	2.00	Softwax AB-10 (United Wholesale Distributors)	Provides structure
1	0.75	Coconut Frosting 22A90 (HK Enterprises)	Flavorant
2	3.00	UV Cut TiO ₂ -55-CG (Grant Industries)	Sunscreen
3	qs	Magnasweet MM100F (Mafco)	Sweetener

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