

Eye Makeup Remover with Lilac®

<u>SEQUENCE</u>	<u>PERCENT</u>	<u>INGREDIENT</u>	<u>INCI NAME</u>
1	44.40	--	Water
1	6.00	--	Glycereth-26
1	20.00	--	Xanthan Gum
1	0.10	--	Disodium EDTA
1	1.00	--	Phenoxyethanol (and) Caprylyl Glycol (and) Ethylhexylglycerin (and) Hexylene Glycol
2	1.50	--	Cetearyl Alcohol (and) Ceteareth-20
2	5.00	--	Glyceryl Stearate
2	0.50	--	Polysorbate 40
2	20.00	Lilac® (Sonneborn Inc.)	C14-22 Alkane
2	0.50	--	Cetearyl Alcohol
3	1.00	--	Polyacrylamide (and) C13-14 Isoparaffin (and) Laureth-7

Procedure:

1. In main beaker, combine sequence #1 ingredients and heat to 78 – 80°C.
2. In another beaker, combine sequence #2 ingredients and heat to 80°C and mix until clear and uniform.
3. Slowly add sequence #2 to Sequence #1 and mix for 15 minutes or until emulsification is complete using medium speed propeller mixing.
4. Begin cooling batch.
5. At 35 - 40°C, add sequence #3 ingredients and mix well. Continue cooling.
6. Cool to ambient temperature.
7. Package in suitable containers.

Specifications:

pH: 4.6 – 5.0

Viscosity: LV T #4 @ 30 rpm 3,000 – 4,000 cps