

Eye Makeup Remover with Lilac®

SEQUENCE	PERCENT	<u>INGREDIENT</u>	INCI NAME
1	44.40		Water
1	6.00		Glycereth-26
1	20.00		Xanthan Gum
1	0.10		Disodium EDTA
1	1.00		Phenoxyethanol (and) Caprylyl Glycol (and)
			Ethylhexylglycerin (and) Hexylene Glycol
2	1.50		Cetearyl Alcohol (and) Ceteareth-20
2	5.00		Glyceryl Stearate
2	0.50		Polysorbate 40
2	20.00	Lilac [®] (Sonneborn Inc.)	C14-22 Alkane
2	0.50		Cetearyl Alcohol
3	1.00		Polyacrylamide (and) C13-14 Isoparaffin (and) Laureth-7

Procedure:

- 1. In main beaker, combine sequence #1 ingredients and heat to 78 80°C.
- 2. In another beaker, combine sequence #2 ingredients and heat to 80°C and mix until clear and uniform.
- 3. Slowly add sequence #2 to Sequence #1 and mix for 15 minutes or until emulsification is complete using medium speed propeller mixing.
- 4. Begin cooling batch.
- 5. At 35 40°C, add sequence #3 ingredients and mix well. Continue cooling.
- 6. Cool to ambient temperature.
- Package in suitable containers.

Specifications:

pH: 4.6 - 5.0

Viscosity: LV T #4 @ 30 rpm 3,000 - 4,000 cps

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