

Antiperspirant Deodorant Featuring Iris® Unscented

This stick glides on smoothly, leaving a soft, dry afterfeel and no greasy residue.

<u>SEQUENCE</u>	<u>PERCENT</u>	<u>INGREDIENT</u>	<u>INCI NAME</u>
1	28.50	Iris® (Sonneborn Inc.)	C12-17 Alkanes
1	5.00	--	Stearyl Alcohol
1	10.00	--	Hydrogenated Castor Oil
1	15.00	--	Behenyl Alcohol
1	0.50	Multiwax® 180-W (Sonneborn Inc.)	Microcrystalline Wax
1	2.25	Sonnecone® CM (Sonneborn Inc.)	Petrolatum
2	12.75	--	C12-15 Alkyl Benzoate
2	15.00	--	Aluminum/Zirconium Tetrachlorohydrate-Gly
3	4.00	--	Silica
3	7.00	--	Talc

Procedure:

1. In main beaker, combine Sequence #1 ingredients and heat to 80°C with low speed propeller mixing. Mix until clear and all solids have melted.
2. In another beaker combine Sequence #2 ingredients and mix until a smooth paste is obtained.
3. Slowly add Sequence #2 to Sequence #1 and mix at medium speed until smooth and uniform.
4. Add Sequence #3 ingredients, mixing well after each addition. Begin cooling.
5. Pour into suitable containers at 55°C - 60°C.

Specifications:

N/A